



# Work Order ID 52269

Tuesday, September 22, 2009 1:07:28 PM


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Item ID:	D2845	Accept		Setup	Start	
Revision ID:	A				Stop	
Item Name:	Arm					
Start Date:	9/23/2009	Start Qty:	12.00		Cust Item ID:	
Required Date:	10/2/2009	Req'd Qty:	12.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>PL mb</u>	Date:	<u>09-9-22</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2845	Rev A								

100		0.00							
	BAND SAW								
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Form per Dwg D2845 using brake and bending Jig DT 8238-C□Deburr								


*m-l 09/09/25*

*12X*

110	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

*=> 5 or 10 lbs*

*412*

120	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: <u>7:00am</u> □ OVEN TEMPERATURE:								
	<u>7:30am</u> FINISH TIME: <u>4:00pm</u>								

*M112260*

*=> 11 09/09/29*

*X12*

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Item ID: D2845

Accept

Revision ID: A

Item Name: Arm

Start Date: 9/23/2009 Start Qty: 12.00

Required Date: 10/2/2009 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: 265

0.00

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

9/9/30 (12V) SP

09/10/01 JG  
R 09-10-1

# Picklist Print

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Work Order ID: 52269



Parent Item: D2845RevA



Parent Item Name: Arm

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	155.8625	19.3794			
304 RD Tube .500 x .035W												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

155.8624674

108250

2.23

111097 ✓

24.687936

111704

31.6682737

112187 ✓

97.2762577

M. L. 09/09/24

M111097

(6x)

M112187

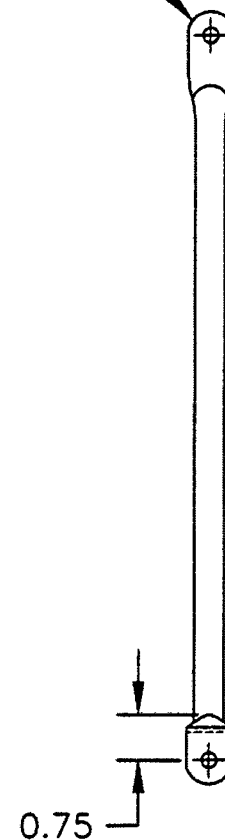
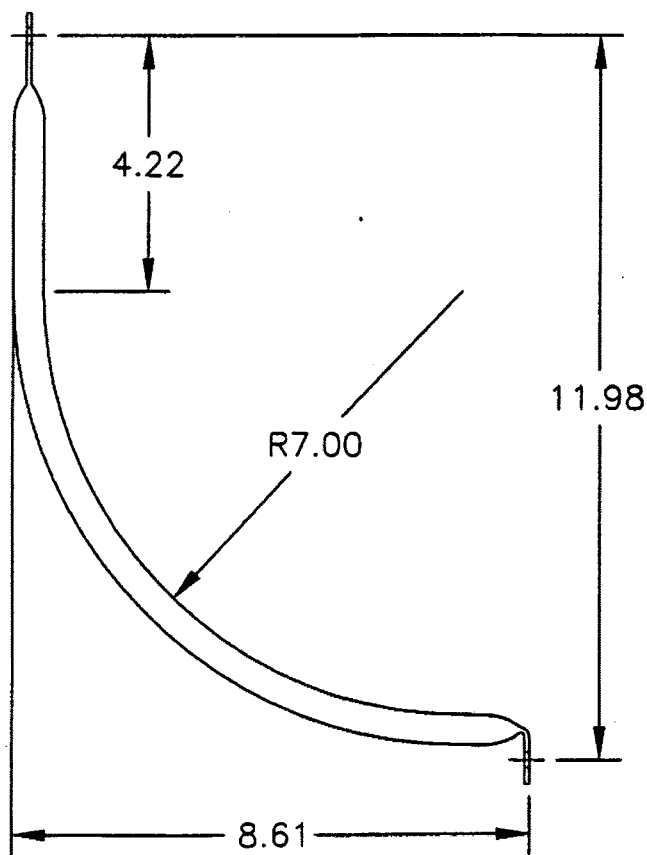
(6x)

**DART**

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>PH</i>	APPROVED <i>CS</i>	DRAWING NO. D2845	REV. A SHEET 1 OF 1
DATE 98.10.14		TITLE ARM	SCALE 1:3
A	98.10.14	NEW ISSUE	

**RELEASED**  
18.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



SHOP COPY  
RETURNED  
ENGINEER  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER NO. 52269

MATERIAL: AISI 304/316 SS TUBE,  $\varnothing 0.50 \times 0.035$  WALL

ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

SHOP COPY

RETURN TO  
ENGINEERING

UNCO

SUBJ

**DART**

WITHOUT NOTICE

WORK ORDER

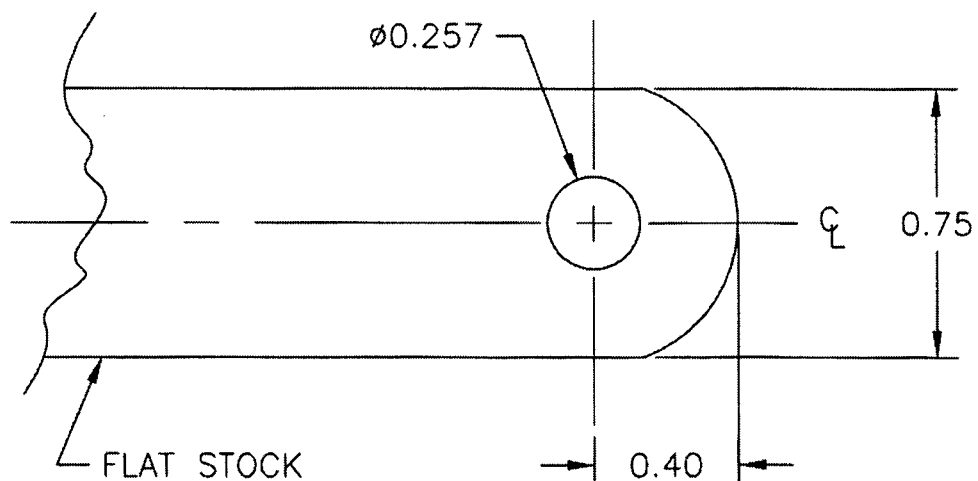
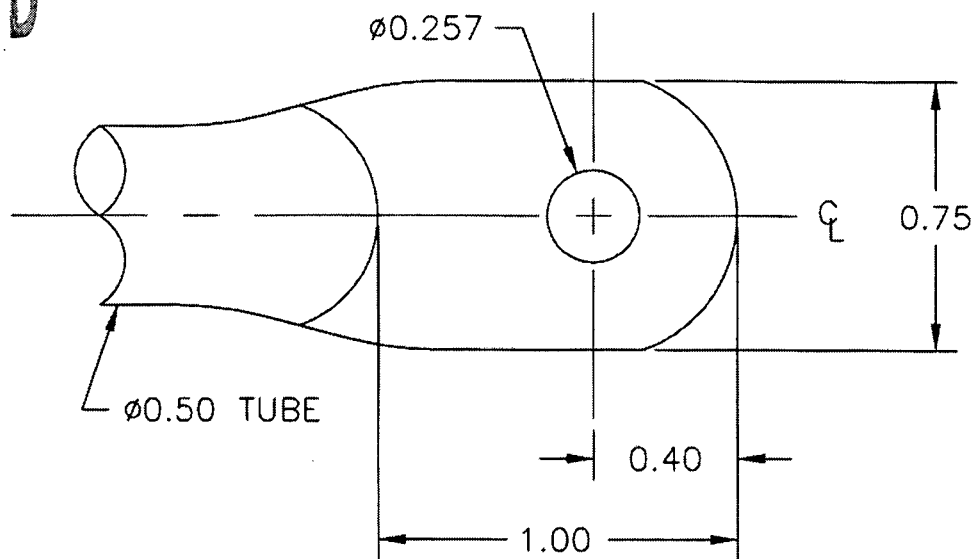
NO 52269



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>JA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24	TITLE PUNCH DT8012 SPEC CONTROL		SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>tip</i> 01.12.20	ADD TOLERANCE NOTE	

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

**RELEASED**  
98/03/06 *KE*



NOTE: TOLERANCES ARE PER DART QSI DIB UNLESS OTHERWISE NOTED.

